

## ADVANTAGE - 2000+

### Installation Instructions :

# 2391 : Inside Corner Brace & Cover Assembly

# 2391-CA : Inside Corner Brace & Cover Assembly w/ Cable Access

### Mounting Inside Corner Braces to Uprights:

**STEP (1) :** Install either 2 swivel casters or 2 leveling glides into the bottom of each upright. Thread the caster until it is completely seated or thread the leveling glide into the upright to 1-1/2" to 1-3/4" from the bottom of the glide to the bottom of the upright.

**STEP (2) :** With the frame standing vertically place the Assembly Aid (optional) onto the uprights fitting over both sides of the front set of mounting holes (Make sure that both feet of the Assembly Aid are seated evenly onto the floor) & secure into place by using standard screws through the slots on the Assembly Aid & into the holes on the uprights (2 screws per side). The uprights will now stand vertically on their own.

**STEP (3) :** Place the uprights at 90 degrees to each other with the mounting holes on the rear angled portion of the uprights at 77-3/16" apart (as shown)

**STEP (4) :** Place a screw into the 2<sup>nd</sup>, 8<sup>th</sup>, & 13<sup>th</sup> hole up from the bottom on the rear angled portion of the uprights. Leave approx. 3/16" of threads exposed. Now place the brace onto the screws using the middle keyed holes at each end of the brace (make sure that the brace is seated into the keyed hole). Secure the brace by placing 2 screws into the 2 remaining holes at each end of the brace. Tighten all 6 screws per brace, then place the cover over the brace using the finger notches. The assembly aids may be removed after braces have been secured. **NOTE : Every assembly must have at least 2 of 3 braces mounted & secured.**

